



Product Catalogue

Natural asphalt (gilsonite) grades · Technical data sheets

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12	Sealer & Filler Grade Gilsonite	Gilsonite for pavement sealers, crack fillers, joint sealants and bituminous mastics.

Gilsonite Lump

Technical Data Sheet (TDS) / Product Specification

Gilsonite lump is the natural form of the mineral as it leaves the mine: hard, glossy black pieces with a sharp, glassy fracture. It is the most economical form for customers who melt or dissolve gilsonite in their own process, such as bitumen blending terminals, coating plants and grinding mills.



1. Typical properties

Property	Typical value	Test method
Appearance	Black, shiny lumps	Visual
Size	0 – 50 mm (custom)	Sieve
Softening point (R&B)	150 – 220 °C	ASTM D36
Ash content, max	5 – 10 %	ASTM D3174
Moisture, max	1 %	ASTM D95
Volatile matter	55 – 75 %	ASTM D3175
Solubility in toluene, min	95 %	ASTM D2042
Specific gravity @ 25°C	1.04 – 1.10	ASTM D70

Typical values for guidance. The binding specification for each lot is stated in the Certificate of Analysis (COA).

2. Key benefits

- High softening point natural hydrocarbon
- Economical for in-house melting and milling
- Low moisture and controlled ash
- Supplied in jumbo bags or bulk

3. Applications

- Bitumen blending and modification
- Coating and waterproofing compounds
- Raw material for grinding to powder
- Briquetting binders

4. Recommended dosage

Depends on application.. Final dosage should be confirmed by laboratory or field trials under actual conditions.

5. Packing and storage

Packing	1 MT jumbo bags or bulk; 20 MT per 20ft container.
Storage	Store in a dry, covered and well-ventilated area on pallets, away from heat and ignition sources. Keep bags closed.
Shelf life	At least 12 months in original packing.

6. Quality and documents

Each shipment is supplied with COA, TDS and MSDS. Third-party inspection (e.g. SGS) can be arranged on request.

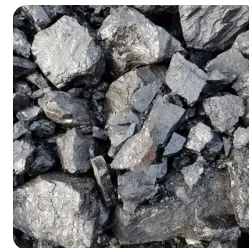
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Gilsonite Granular

Technical Data Sheet (TDS) / Product Specification

Granular gilsonite is crushed and screened to a controlled 1–5 mm size. It flows well, produces little dust and dissolves quickly in hot bitumen or in the asphalt mixer, which makes it the preferred form for dry-process addition at asphalt plants.



1. Typical properties

Property	Typical value	Test method
Appearance	Black granules	Visual
Particle size	1 – 5 mm	Sieve
Softening point (R&B)	150 – 200 °C	ASTM D36
Ash content, max	8 %	ASTM D3174
Moisture, max	1 %	ASTM D95
Solubility in toluene, min	95 %	ASTM D2042
Specific gravity @ 25°C	1.04 – 1.10	ASTM D70

Typical values for guidance. The binding specification for each lot is stated in the Certificate of Analysis (COA).

2. Key benefits

- Low dust compared with fine powder
- Free-flowing for automatic feeders
- Fast dissolution in hot mixes
- Consistent size distribution

3. Applications

- Dry-process asphalt modification
- Foundry sand (controlled gas release)
- Industrial blending
- Briquetting

4. Recommended dosage

Asphalt: 4–12 % by weight of binder.. Final dosage should be confirmed by laboratory or field trials under actual conditions.

5. Packing and storage

Packing	25 kg PP bags palletized, or 1 MT jumbo bags; 20–22 MT per 20ft container.
Storage	Store in a dry, covered and well-ventilated area on pallets, away from heat and ignition sources. Keep bags closed.
Shelf life	At least 12 months in original packing.

6. Quality and documents

Each shipment is supplied with COA, TDS and MSDS. Third-party inspection (e.g. SGS) can be arranged on request.

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Gilsonite Powder

Technical Data Sheet (TDS) / Product Specification

Gilsonite powder is milled and air-classified to 100–200 mesh. It is the most widely used form of gilsonite, suitable for drilling fluids, cement slurries, asphalt modification, foundry sand and many industrial formulations.



1. Typical properties

Property	Typical value	Test method
Appearance	Black to dark brown powder	Visual
Particle size	100 – 200 mesh	Sieve
Softening point (R&B)	150 – 220 °C	ASTM D36
Ash content, max	5 %	ASTM D3174
Moisture, max	1 %	ASTM D95
Volatile matter	55 – 75 %	ASTM D3175
Solubility in toluene, min	99 %	ASTM D2042
Specific gravity @ 25°C	1.04 – 1.10	ASTM D70

Typical values for guidance. The binding specification for each lot is stated in the Certificate of Analysis (COA).

2. Key benefits

- Versatile grade for many industries
- Uniform 100–200 mesh particle size
- Easy dispersion and dissolution
- COA with every batch

3. Applications

- Drilling fluids and cementing
- Asphalt binder modification
- Foundry sand additive
- Rubber, adhesives and blends

4. Recommended dosage

Drilling 2–8 lb/bbl · asphalt 4–12 % of binder · foundry 0.3–1.0 %. Final dosage should be confirmed by laboratory or field trials under actual conditions.

5. Packing and storage

Packing	25 kg multi-wall paper or PP bags, palletized and stretch-wrapped; 1 MT jumbo bags.
Storage	Store in a dry, covered and well-ventilated area on pallets, away from heat and ignition sources. Keep bags closed.
Shelf life	At least 12 months in original packing.

6. Quality and documents

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Micronized Gilsonite

Technical Data Sheet (TDS) / Product Specification

Micronized gilsonite is ground to 300–600 mesh with low ash content. Its fine particle size gives fast dissolution in oils and solvents and smooth dispersion in coatings, inks, rubber and plastics.



1. Typical properties

Property	Typical value	Test method
Appearance	Dark brown fine powder	Visual
Particle size	300 – 600 mesh	Laser / sieve
Softening point (R&B)	150 – 180 °C	ASTM D36
Ash content, max	3 %	ASTM D3174
Moisture, max	1 %	ASTM D95
Solubility in toluene, min	99 %	ASTM D2042
Specific gravity @ 25°C	1.04 – 1.06	ASTM D70

Typical values for guidance. The binding specification for each lot is stated in the Certificate of Analysis (COA).

2. Key benefits

- Very fine 300–600 mesh
- Low ash ($\leq 3\%$)
- Fast dissolution in oils and solvents
- Smooth, grit-free films

3. Applications

- Printing inks
- Paints and coatings
- Rubber and plastics
- Foundry coatings

4. Recommended dosage

Ink varnish: 20–40 % in oil.. Final dosage should be confirmed by laboratory or field trials under actual conditions.

5. Packing and storage

Packing	25 kg multi-wall paper bags with PE liner, palletized.
Storage	Store in a dry, covered and well-ventilated area on pallets, away from heat and ignition sources. Keep bags closed.
Shelf life	At least 12 months in original packing.

6. Quality and documents

Each shipment is supplied with COA, TDS and MSDS. Third-party inspection (e.g. SGS) can be arranged on request.

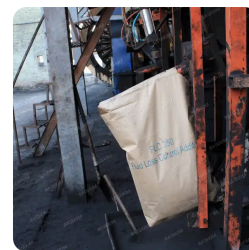
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Drilling Fluid Grade Gilsonite

Technical Data Sheet (TDS) / Product Specification

Drilling fluid grade gilsonite is milled to about 200 mesh and supplied in several softening point ranges. At downhole temperature the particles soften and seal pores and micro-fractures, reducing HPHT fluid loss, stabilizing shale and adding lubricity.



1. Typical properties

Property	Typical value	Test method
Appearance	Black, shiny powder	Visual
Softening point (R&B)	160 – 220 °C (grades)	ASTM D36
Ash content	3 – 8 %	ASTM D3174
Solubility in TCE	95 – 99 %	ASTM D2042
Specific gravity @ 25°C	1.04 – 1.06	ASTM D70
Moisture, max	1 %	ASTM D95
Particle size	75 – 200 µm	Sieve

Typical values for guidance. The binding specification for each lot is stated in the Certificate of Analysis (COA).

2. Key benefits

- Reduces HPHT fluid loss
- Reduces torque, drag and sticking
- Stabilizes shale and micro-fractures
- Stable above 150 °C

3. Applications

- Oil-based and synthetic muds
- Lost circulation pills
- Water-based muds (with dispersant)
- Horizontal and HPHT wells

4. Recommended dosage

2 – 8 lb/bbl. Final dosage should be confirmed by laboratory or field trials under actual conditions.

5. Packing and storage

Packing	25 kg (50 lb) bags palletized; 1 MT jumbo bags.
Storage	Store in a dry, covered and well-ventilated area on pallets, away from heat and ignition sources. Keep bags closed.
Shelf life	At least 12 months in original packing.

6. Quality and documents

Each shipment is supplied with COA, TDS and MSDS. Third-party inspection (e.g. SGS) can be arranged on request.

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Sulphonated Asphalt

Technical Data Sheet (TDS) / Product Specification

Sulphonated asphalt is a chemically modified asphalt that is partly water-soluble. It coats and seals shale, reduces downhole water loss, furnishes boundary lubrication and reduces torque and drag. It is packed in printed 25 kg (50 lb) kraft bags with full health and safety information.



1. Typical properties

Property	Typical value	Test method
Appearance	Black free-flowing powder	Visual
Water solubility	≥ 60 %	Gravimetric
Oil solubility	≥ 30 %	Gravimetric
Moisture, max	8 %	Oven
pH (1 % solution)	8 – 10	pH meter
Sulphonate content	≥ 10 %	Titration

Typical values for guidance. The binding specification for each lot is stated in the Certificate of Analysis (COA).

2. Key benefits

- Stabilizes reactive shale
- Reduces down-hole water loss
- Furnishes boundary lubrication
- Reduces torque and drag

3. Applications

- Water-based muds
- KCl-polymer systems
- Shale sections and deviated wells
- Torque and drag reduction

4. Recommended dosage

2 – 6 lb/bbl. Final dosage should be confirmed by laboratory or field trials under actual conditions.

5. Packing and storage

Packing	25 kg (50 lb ± 0.5) printed kraft bags; 1 MT jumbo bags.
Storage	Store in a dry, covered and well-ventilated area on pallets, away from heat and ignition sources. Keep bags closed.
Shelf life	At least 12 months in original packing.

6. Quality and documents

Each shipment is supplied with COA, TDS and MSDS. Third-party inspection (e.g. SGS) can be arranged on request.

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Cementing Grade Gilsonite

Technical Data Sheet (TDS) / Product Specification

Cementing grade gilsonite lowers slurry density thanks to its low specific gravity, bridges fractures during placement, improves bonding and makes set cement more elastic. It helps prevent gas migration in critical wells.



1. Typical properties

Property	Typical value	Test method
Appearance	Black solid, shiny	Visual
Softening point (R&B)	160 – 220 °C	ASTM D36
Ash content	3 – 8 %	ASTM D3174
Solubility in TCE	95 – 99 %	ASTM D2042
Specific gravity @ 25°C	1.04 – 1.06	ASTM D70
Moisture, max	1 %	ASTM D95
Particle size	75 – 200 µm	Sieve

Typical values for guidance. The binding specification for each lot is stated in the Certificate of Analysis (COA).

2. Key benefits

- Lowers slurry density
- Controls lost circulation while cementing
- Improves bonding and elasticity
- Helps prevent gas migration

3. Applications

- Lightweight cement slurries
- Weak and depleted formations
- Gas wells
- Deep high-temperature wells

4. Recommended dosage

5 – 15 % BWOC. Final dosage should be confirmed by laboratory or field trials under actual conditions.

5. Packing and storage

Packing	25 kg bags palletized; 1 MT jumbo bags.
Storage	Store in a dry, covered and well-ventilated area on pallets, away from heat and ignition sources. Keep bags closed.
Shelf life	At least 12 months in original packing.

6. Quality and documents

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Asphalt Modifier Grade Gilsonite

Technical Data Sheet (TDS) / Product Specification

Asphalt modifier grade gilsonite dissolves in hot bitumen or in the asphalt mixer and increases binder stiffness, softening point and high-temperature PG grade. It improves rut resistance, adhesion and durability on heavy-traffic and hot-climate roads.



1. Typical properties

Property	Typical value	Test method
Appearance	Black powder or granules	Visual
Softening point (R&B)	150 – 200 °C	ASTM D36
Ash content, max	8 %	ASTM D3174
Moisture, max	1 %	ASTM D95
Solubility in TCE, min	95 %	ASTM D2042
Specific gravity @ 25°C	1.04 – 1.10	ASTM D70
Particle size	Powder ≤ 200 mesh / granular 1–5 mm	Sieve

Typical values for guidance. The binding specification for each lot is stated in the Certificate of Analysis (COA).

2. Key benefits

- Raises softening point and PG grade
- Improves rutting resistance
- Better binder–aggregate adhesion
- Wet or dry process addition

3. Applications

- Highways and truck routes
- Intersections and bus lanes
- Airports and ports
- High-modulus base layers

4. Recommended dosage

4 – 12 % by weight of binder. Final dosage should be confirmed by laboratory or field trials under actual conditions.

5. Packing and storage

Packing	25 kg bags, meltable bags or 1 MT jumbo bags.
Storage	Store in a dry, covered and well-ventilated area on pallets, away from heat and ignition sources. Keep bags closed.
Shelf life	At least 12 months in original packing.

6. Quality and documents

Each shipment is supplied with COA, TDS and MSDS. Third-party inspection (e.g. SGS) can be arranged on request.

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Foundry Grade Gilsonite

Technical Data Sheet (TDS) / Product Specification

Foundry grade gilsonite releases volatile hydrocarbons at pouring temperature that form a lustrous carbon film at the mould-metal interface. Castings come out smoother, shake-out is cleaner and less additive is needed than with traditional sea coal.



1. Typical properties

Property	Typical value	Test method
Appearance	Black powder	Visual
Particle size	100 – 300 mesh	Sieve
Volatile matter	55 – 75 %	ASTM D3175
Ash content, max	5 %	ASTM D3174
Moisture, max	1 %	ASTM D95
Softening point (R&B)	150 – 200 °C	ASTM D36

Typical values for guidance. The binding specification for each lot is stated in the Certificate of Analysis (COA).

2. Key benefits

- High lustrous carbon yield
- Smoother casting surfaces
- Lower dosage than sea coal
- Low ash, fewer fines

3. Applications

- Grey and ductile iron castings
- Bentonite-carbon blends
- Facing sand
- Non-ferrous castings

4. Recommended dosage

0.3 – 1.0 % (iron). Final dosage should be confirmed by laboratory or field trials under actual conditions.

5. Packing and storage

Packing	25 kg bags palletized; 1 MT jumbo bags for blending plants.
Storage	Store in a dry, covered and well-ventilated area on pallets, away from heat and ignition sources. Keep bags closed.
Shelf life	At least 12 months in original packing.

6. Quality and documents

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Ink & Paint Grade Gilsonite

Technical Data Sheet (TDS) / Product Specification

Ink and paint grade gilsonite is selected for low ash and high solubility. Dissolved in oils or solvents it gives deep black colour, gloss, pigment wetting and water and chemical resistance in printing inks, enamels, primers and protective coatings.



1. Typical properties

Property	Typical value	Test method
Appearance	Dark brown-black powder	Visual
Softening point (R&B)	150 – 180 °C	ASTM D36
Ash content, max	3 %	ASTM D3174
Moisture, max	1 %	ASTM D95
Solubility in toluene, min	99 %	ASTM D2042
Particle size	200 – 600 mesh	Sieve

Typical values for guidance. The binding specification for each lot is stated in the Certificate of Analysis (COA).

2. Key benefits

- Deep black colour and gloss
- Excellent carbon black wetting
- Low ash for clean films
- Partial replacement of costly resins

3. Applications

- News and offset inks
- Black enamels and japans
- Anti-corrosion primers
- Wood stains

4. Recommended dosage

Ink varnish: 20–40 % in oil. Final dosage should be confirmed by laboratory or field trials under actual conditions.

5. Packing and storage

Packing	25 kg paper bags with PE liner, palletized.
Storage	Store in a dry, covered and well-ventilated area on pallets, away from heat and ignition sources. Keep bags closed.
Shelf life	At least 12 months in original packing.

6. Quality and documents

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Coating & Waterproofing Grade Gilsonite

Technical Data Sheet (TDS) / Product Specification

This grade is designed for bituminous coatings and waterproofing. Added to bitumen it raises softening point and hardness, reduces flow and improves adhesion and water resistance in pipe enamels, primers, tapes, roofing compounds and membranes.



1. Typical properties

Property	Typical value	Test method
Appearance	Black powder	Visual
Softening point (R&B)	150 – 200 °C	ASTM D36
Ash content, max	5 %	ASTM D3174
Moisture, max	1 %	ASTM D95
Solubility in TCE, min	97 %	ASTM D2042
Particle size	≤ 200 mesh	Sieve

Typical values for guidance. The binding specification for each lot is stated in the Certificate of Analysis (COA).

2. Key benefits

- Raises softening point of compounds
- Reduces sag and cold flow
- Improves adhesion to steel and concrete
- Very low water absorption

3. Applications

- Pipe enamels, primers and tapes
- Roof coatings and membranes
- Foundation waterproofing
- Bridge deck mastic

4. Recommended dosage

5 – 25 % of compound. Final dosage should be confirmed by laboratory or field trials under actual conditions.

5. Packing and storage

Packing	25 kg bags palletized; 1 MT jumbo bags.
Storage	Store in a dry, covered and well-ventilated area on pallets, away from heat and ignition sources. Keep bags closed.
Shelf life	At least 12 months in original packing.

6. Quality and documents

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Sealer & Filler Grade Gilsonite

Technical Data Sheet (TDS) / Product Specification

Sealer and filler grade gilsonite dissolves readily in solvents and hot bitumen. It gives pavement sealers their deep black colour and durability and adds hardness and tack-free surfaces to crack fillers, joint sealants and mastics.



1. Typical properties

Property	Typical value	Test method
Appearance	Black powder	Visual
Softening point (R&B)	150 – 180 °C	ASTM D36
Ash content, max	5 %	ASTM D3174
Moisture, max	1 %	ASTM D95
Solubility in toluene, min	98 %	ASTM D2042
Particle size	≤ 200 mesh	Sieve

Typical values for guidance. The binding specification for each lot is stated in the Certificate of Analysis (COA).

2. Key benefits

- Deep black, durable finish
- Good penetration into aged asphalt
- Hard, tack-free surfaces
- Solvent and emulsion systems

3. Applications

- Pavement sealers
- Crack fillers
- Joint sealants
- Caulks and mastics

4. Recommended dosage

Sealer: 15 – 35 %. Final dosage should be confirmed by laboratory or field trials under actual conditions.

5. Packing and storage

Packing	25 kg bags palletized.
Storage	Store in a dry, covered and well-ventilated area on pallets, away from heat and ignition sources. Keep bags closed.
Shelf life	At least 12 months in original packing.

6. Quality and documents

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